

Work Order ID 98139-1 *Split*

Thursday, March 07, 2013 1:53:57 PM

\*98139\*

Page 1

Item ID: D4529-041

Revision ID:

Item Name: Horizontal Swing Arm

Start Date: 3/7/2013 Start Qty: ~~2.00~~

Required Date: 3/8/2013 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: *MUF*

QC:

Date: *13-3-07* Tooling:

Date: SPC (Y/N):

Cust Item ID:

Customer:

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept Reject  
Qty Qty Number Insp.  
Stamp

Draw Nbr

Revision Nbr

D4529

A

100

Pick Kit

0.00

\*100\*

Packaging

Memo

0.00

Packaging

110

0.00

\*110\*

Small Fab

Memo

0.00

Small Fab

ASSEMBLE AS PER DWG

120

QC5- Inspect part completeness to step on W/O

0.00

\*120\*

QC

Memo

0.00

Quality Control

*13/03/11*

*13/03/11*

*1 FF 13-03-11*

*1 FF 13-03-11*

# Work Order ID 98139

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Page 2

Item ID: D4529-041

Revision ID:

Item Name: Horizontal Swing Arm

Start Date: 3/7/2013 Start Qty: 2.00

Required Date: 3/8/2013 Req'd Qty: 2.00

Reference:

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: *Mel*

0.00

\*130\*

Packaging

Memo

0.00

Packaging

*pkg in CA plant 13-03-11*

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

*13/3/13*

*MF 13-3-12*



# Picklist Print

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Page 1

Work Order ID: 98139

Parent Item: D4529-041

Parent Item Name: Horizontal Swing Arm

Start Date: 3/7/2013

Required Date: 3/8/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 12-01-05 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4529-3 Horizontal Swing Arm, Lower		Manufactured	No			100	Each	2.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		2							
MS20613-SC18 RIVET		Purchased	No	89867		100	Each	47.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST312		47							
D4529-1 Horizontal Swing Arm, Upper		Manufactured	No	120753		100	Each	0.0000	1	2			
NAS42DD552FC SPACER		Purchased	No			100	Each	21.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST275		21							
				120250		21							

SB 13/03/11

SB 13/03/11

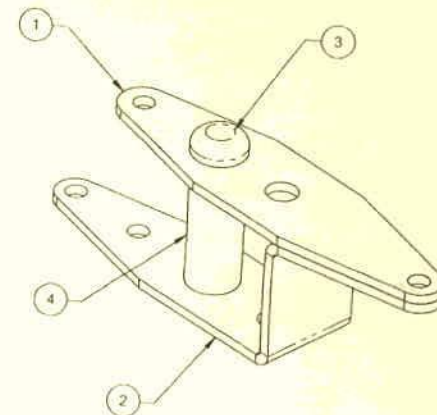
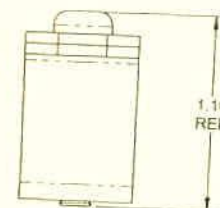
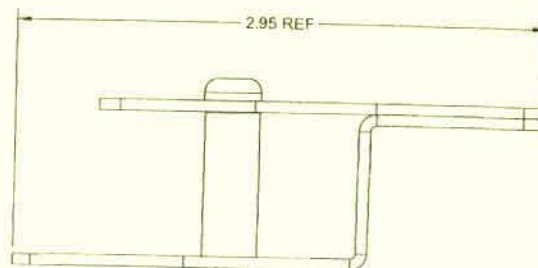
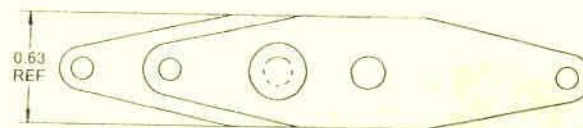
SB 13/03/11

SB 13/03/11





ITEM	QTY	P/N	DESCRIPTION
	X	D4529-041	HORIZONTAL SWING ARM
1	1	D4529-1	HORIZONTAL SWING ARM, UPPER
2	1	D4529-3	HORIZONTAL SWING ARM, LOWER
3	1	MS20613-5C18	RIVET
4	1	NAS42DD552FC	SPACER



**D4529-041 HORIZONTAL SWING ARM**

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER DART QSI 044 6.6 OR 6.7
- 7) WEIGHT: 0.07 lbs

**RELEASED**  
2012-03-08

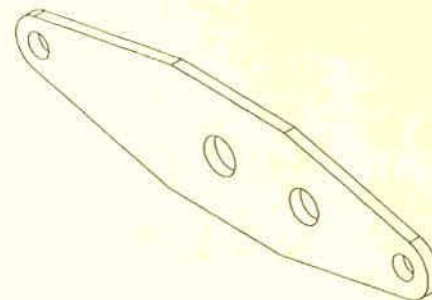
A	NEW ISSUE	RP	12.02.24
REV	DESCRIPTION	BY	DATE
DESIGN	RP		
DRAWN	RP		
CHECKED	RP		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.02.24		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D4529</b>	REV. A
TITLE <b>HORIZONTAL SWING ARM</b>	SHEET 1 OF 4
SCALE NTS	

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RELEASE  
2012-03-08

2) FINISH N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: N/A

[illegible]



